- (2) Each sweetening unit that processes natural gas followed by a sulfur recovery unit is an affected facility.
- (3) Facilities that have a design capacity less than 2 long tons per day (LT/D) of hydrogen sulfide (H₂S) in the acid gas (expressed as sulfur) are required to comply with recordkeeping and reporting requirements specified in $\S 60.5423(c)$ but are not required to comply with $\S 60.5423(c)$ but are not required to comply with $\S 60.5405$ through 60.5407 and $\S 60.5410(g)$ and 60.5415(g) of this subpart.
- (4) Sweetening facilities producing acid gas that is completely reinjected into oil-or-gas-bearing geologic strata or that is otherwise not released to the atmosphere are not subject to §§60.5405 through 60.5407, 60.5410(g), 60.5415(g), and 60.5423 of this subpart.
- (h) The following provisions apply to gas well facilities that are hydraulically refractured.
- (1) A gas well facility that conducts a well completion operation following hydraulic refracturing is not an affected facility, provided that the requirements of §60.5375 are met. For purposes of this provision, the dates specified in §60.5375(a) do not apply, and such facilities, as of October 15, 2012, must meet the requirements of §60.5375(a)(1) through (4).
- (2) A well completion operation following hydraulic refracturing at a gas well facility not conducted pursuant to §60.5375 is a modification to the gas well affected facility.
- (3) Refracturing of a gas well facility does not affect the modification status of other equipment, process units, storage vessels, compressors, or pneumatic controllers located at the well site.
- (4) Sources initially constructed after August 23, 2011, are considered affected sources regardless of this provision.

§ 60.5370 When must I comply with this subpart?

- (a) You must be in compliance with the standards of this subpart no later than October 15, 2012 or upon startup, whichever is later.
- (b) The provisions for exemption from compliance during periods of startup, shutdown and malfunctions provided for in 40 CFR 60.8(c) do not apply to this subpart.

(c) You are exempt from the obligation to obtain a permit under 40 CFR part 70 or 40 CFR part 71, provided you are not otherwise required by law to obtain a permit under 40 CFR 70.3(a) or 40 CFR 71.3(a). Notwithstanding the previous sentence, you must continue to comply with the provisions of this subpart.

§ 60.5375 What standards apply to gas well affected facilities?

If you are the owner or operator of a gas well affected facility, you must comply with paragraphs (a) through (f) of this section.

- (a) Except as provided in paragraph (f) of this section, for each well completion operation with hydraulic fracturing begun prior to January 1, 2015, you must comply with the requirements of paragraphs (a)(3) and (4) of this section unless a more stringent state or local emission control requirement is applicable; optionally, you may comply with the requirements of paragraphs (a)(1) through (4) of this section. For each new well completion operation with hydraulic fracturing begun on or after January 1, 2015, you must comply with the requirements in paragraphs (a)(1) through (4) of this section.
- (1) For the duration of flowback, route the recovered liquids into one or more storage vessels or re-inject the recovered liquids into the well or another well, and route the recovered gas into a gas flow line or collection system, re-inject the recovered gas into the well or another well, use the recovered gas as an on-site fuel source, or use the recovered gas for another useful purpose that a purchased fuel or raw material would serve, with no direct release to the atmosphere. If this is infeasible, follow the requirements in paragraph (a)(3) of this section.
- (2) All salable quality gas must be routed to the gas flow line as soon as practicable. In cases where flowback emissions cannot be directed to the flow line, you must follow the requirements in paragraph (a)(3) of this section.
- (3) You must capture and direct flowback emissions to a completion combustion device, except in conditions that may result in a fire hazard

§ 60.5380

or explosion, or where high heat emissions from a completion combustion device may negatively impact tundra, permafrost or waterways. Completion combustion devices must be equipped with a reliable continuous ignition source over the duration of flowback.

- (4) You have a general duty to safely maximize resource recovery and minimize releases to the atmosphere during flowback and subsequent recovery.
- (b) You must maintain a log for each well completion operation at each gas well affected facility. The log must be completed on a daily basis for the duration of the well completion operation and must contain the records specified in \$60.5420(c)(1)(iii).
- (c) You must demonstrate initial compliance with the standards that apply to gas well affected facilities as required by $\S60.5410$.
- (d) You must demonstrate continuous compliance with the standards that apply to gas well affected facilities as required by §60.5415.
- (e) You must perform the required notification, recordkeeping and reporting as required by §60.5420.
- (f)(1) For each gas well affected facility specified in paragraphs (f)(1)(i) and (ii) of this section, you must comply with the requirements of paragraphs (f)(2) and (3) of this section.
- (i) Each well completion operation with hydraulic fracturing at a gas well affected facility meeting the criteria for a wildcat or delineation well.
- (ii) Each well completion operation with hydraulic fracturing at a gas well affected facility meeting the criteria for a non-wildcat low pressure gas well or non-delineation low pressure gas well.
- (2) You must capture and direct flowback emissions to a completion combustion device, except in conditions that may result in a fire hazard or explosion, or where high heat emissions from a completion combustion device may negatively impact tundra, permafrost or waterways. Completion combustion devices must be equipped with a reliable continuous ignition source over the duration of flowback. You must also comply with paragraphs (a)(4) and (b) through (e) of this section.

(3) You must maintain records specified in 60.5420(c)(1)(iii) for wildcat, delineation and low pressure gas wells.

§ 60.5380 What standards apply to centrifugal compressor affected facilities?

You must comply with the standards in paragraphs (a) through (d) of this section for each centrifugal compressor affected facility.

- (a)(1) You must reduce VOC emissions from each centrifugal compressor wet seal fluid degassing system by 95.0 percent or greater.
- (2) If you use a control device to reduce emissions, you must equip the wet seal fluid degassing system with a cover that meets the requirements of §60.5411(b) and is connected through a closed vent system that meets the requirements of §60.5411(a) to a control device that meets the conditions specified in §60.5412.
- (b) You must demonstrate initial compliance with the standards that apply to centrifugal compressor affected facilities as required by §60.5410.
- (c) You must demonstrate continuous compliance with the standards that apply to centrifugal compressor affected facilities as required by §60.5415.
- (d) You must perform the required notification, recordkeeping, and reporting as required by \$60.5420.

§ 60.5385 What standards apply to reciprocating compressor affected facilities?

You must comply with the standards in paragraphs (a) through (d) of this section for each reciprocating compressor affected facility.

- (a) You must replace the reciprocating compressor rod packing according to either paragraph (a)(1) or (2) of this section.
- (1) Before the compressor has operated for 26,000 hours. The number of hours of operation must be continuously monitored beginning upon initial startup of your reciprocating compressor affected facility, or October 15, 2012, or the date of the most recent reciprocating compressor rod packing replacement, whichever is later.
- (2) Prior to 36 months from the date of the most recent rod packing replacement, or 36 months from the date of